



**Requirement**

1. Apply silicone grease to all vacuum sealing parts.
2. After 0.6-0.8mpa air pressure test, ensure no internal and external leakage.

Issue number	10	Check valve assembly	504-1/2-87	H57-3	1	41.1g		Sand throwing
	Product	9	Gas nozzle cap	504-15-05	H57-3	1	3.9g	Natural color
Proofing		8	Cover	504-15-06	POM	1	7g	White
	Trial manufacture	7	Cap	504-15-02	H57-3	1	44.5g	M44x1.5 Sand throwing
Modification		6	Hollow gasket	504-15-09	Silica	1	0.1g	∅6x2.8 White
	Revision	5	O-ring	504-15-08	EPDM	1	0.5g	∅40x2 70 Shore
≥120-500		4	Bracket	504-15-03	SUS	1	0.1g	Natural color
	≥120-500	3	Lever	504-15-04	POM	1	1g	White
≥120-500		2	Float	504-15-07	PP	1	19g	Transparent color Sand throwing
	≥120-500	1	Body	504-1/2-01	H57-3	1	100g	Sand throwing
≥30-120		NO.	Name	Old number	Material	Qty	Weight	Specification
	≥30-120					Title: <b>Air vent 1/2"</b>		Projection
≥6-30					Material		Weight	
							217g	
<6	Mark	Revision	Description	Autograph	E.C.N	Date	NO. : <b>NEX-1AVA004</b>	
	Design	Yi.liu	2020.10.22	Size	A4			
Tolerance Unless Otherwise Specified	Checked	Shuang.wang		Scale	1:1	<b>IDC Fluid Control Co.,LTD</b> <i>Beijing</i>		
	Approval	Shuang.wang		Tolerance grade	IT14			
	File			Units	mm	Client NO.:		